

Work Order ID 52988

October 20, 2009 12:51:53 PM



Page 1

Item ID: D412-750-142

Accept



Setup Start



Revision ID: A

Stop



Item Name: Tail Light Fairing, RH

Start Date: 21/10/2009 Start Qty: 10.00

Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 10.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *[Signature]*

Date: 09/10/20 Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-750-142 CHG001

S 08/12/15

HA G2 B6 09/12/15

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/12/15 sup (10x)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

***** Ensure part is a R/H as per dwg *****

S 08/12/16



Work Order ID 52988

Page 2

October 20, 2009 12:51:53 PM

Item ID: D412-750-142

Accept



Setup Start



Revision ID: A

Stop



Item Name: Tail Light Fairing, RH

Start Date: 21/10/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-750-
142 □ Location: 22 □ PPP Rev: A

9/12/16 10K P

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/12/17 P

R 09/12/16 10

Picklist Print

October 20, 2009 12:51:58 PM

Page 1

Work Order ID: 52988

Parent Item: D412-750-142RevA

Parent Item Name: Tail Light Fairing, RH

Comments:

Start Date: 21/10/2009

Required Date: 29/10/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3-3A *10* Purchased

No

120

Each

161.0000

100.0000

S
10 Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

161

111925

11

112314

50

112720

100

120

Each

1,912.000

100.0000

AN960JD10 *10*

Purchased

No

S
10 Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1912

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

1000

112369

521

9/12/15

1113226

18

9/12/15

(100)

100X

Picklist Print

Page 2

October 20, 2009 12:51:58 PM

Work Order ID: 52988



Parent Item: D412-750-142RevA



Parent Item Name: Tail Light Fairing, RH

Start Date: 21/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3484-042RevF Tail Light Fairing Assembly, RH		Manufactured	No			120	Each	10.0000	10.0000			

D3484-042RevF



Tail Light Fairing Assembly, RH



9/12/15

sl

(row)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

48141

10

10

- 3.8 Fasten the D3484-041/-042 Tail Light Fairing complete with A2064-1683 Tail Light Assembly to the tailboom using the provided (10) AN3-3A bolts into the tailboom's existing holes. Torque bolts 15-25 lb-in (1.7-2.8 N-m). Refer to Figure 1, Detail A.

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the installation of the D412-750-141/-142 Tail Light Fairing Kit.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-750-141	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in
<i>Tail Light Fairing Kit, LH</i>	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m
D412-750-142	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in
<i>Tail Light Fairing Kit, RH</i>	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m

5.0 PARTS LIST

Qty - 141	Qty - 142	Part Number	Description
X		D412-750-141	TAIL LIGHT FAIRING KIT, LH
	X	D412-750-142	TAIL LIGHT FAIRING KIT, RH
1		D3484-041	TAIL LIGHT FAIRING ASS'Y, LH
	1	D3484-042	TAIL LIGHT FAIRING ASS'Y, RH
10	10	AN3-3A	BOLT
10	10	AN960JD10	WASHER

52988